



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-702-343
Job Sheet 169151



Part No: D412-702-343

Job Qty: 1 ea

Part Name: Shoulder Harness, 3-Point Att., Inertia Reel Continuous Belt, 5 Man Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/4/17

Job Tracking No:

Due Date: 12/27/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: McDermott Aviation (CMCDE01)

PO Box 600 Cooroy, Queensland, 4563 Australia ph:011 61 7 5447 6600 fx:+61 7 5447 6336.

Note: DWG REV A IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/27/17	0.00	0.00	Start Up Stores/Pkg-2		
105	Packaging	1 pcs		12/27/17	0.00	0.00	Packaging1-4		
110	QC	1 pcs		12/27/17	0.00	0.00	QC4		
115	DC	1 pcs		12/27/17	0.00	0.00	DC		
120	Packaging	1 pcs		12/27/17	0.00	0.00	Packaging3-2		
130	QC21-FG	1 Ea		12/27/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	-AN4-10A 5018633	4 ✓	114	0	0
	-AN4-44A 5018618	2 ✓	19	0	0
	-CR3212-4-4 5018615	12 ✓	383	0	0
	-D3542-1 5018608	2 ✓	5	0	0
	1X 501137 -D3571-1 F16333	3 ✓	2	0	0
	501116 -D3571-3 5013877	2 ✓	2	0	0
	5018778 -D3578-041	6 ✓	0	0	0
	5021115 -D3610-041-1F148696	2 ✓	5	0	0
	-D3618-1 5018581	2 ✓	8	0	0
	-D3761-1-041-	5 ✓	0	0	0
	-D412-702-059- 5018571	1 ✓	0	0	0
	-D412-702-301 5018629	1 ✓	0	0	0
	-D412-702-303 5018623	1 ✓	0	0	0
	-D412-702-305 5017333	1 ✓	0	0	0
	-D412-702-307 5017321	1 ✓	0	0	0
	-D412-702-309	1 ✓	0	0	0
	-MS21042L4 5018562	6 ✓	5,011	0	0
	-MS24693-S274 5018597	2 ✓	34	0	0
	-MS24694-S56 5018555	3 ✓	79	0	0
	-MS24694-S58 5018554	2 ✓	39	0	0
	-MS24694-S60 5018552	1 ✓	96	0	0
	-NAS1149D0416J 5018552	4 ✓	3,482	0	0
	-NAS1149D0463J 5018547	6 ✓	5,661	0	0

Part Specifications

QA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐			
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐				

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval
--------------	---------------	-----------------------	-----------------------

Des _____	Disposition
-----------	-------------



S021138



Shoulder Harness, 3-Point Att., Inertia Reel Continuous Belt,
5 Man Fwd

PART NO:

Revision:

Operation:

Change No:

D412-702-343

Packaging

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Root			
Environment ☐		Training ☐	
Design ☐		Use for Testing ☐	
Doc/Data ☐		Poor Information ☐	
Equip/Tooling ☐		Rushing ☐	
Handling/Pre ☐		Product Improvement ☐	
Material ☐		Process Improvement ☐	
Internal Transport ☐		Manufacturing Process ☐	
Tribal Knowledge ☐		Past Due ☐	
LOA ☐		OTHER : _____	
Substation ☐			
Past Expiry Date ☐			
Misidentified ☐			

Mfg Date: 12/13/17
Job No: 169151

- | | |
|--|---|
| ☐ Power Loss/Surge | ☐ Positioned Wrong |
| ☐ Folio/Program | ☐ Outside Dimensions |
| ☐ Grain | ☐ Over/Under tolerance |
| ☐ Weld | ☐ Part Incorrect |
| ☐ Wrong Stock Pulled | ☐ Part Lost/Missing |
| ☐ Out of Sequence | ☐ Part Moved |
| ☐ Off-set | ☐ Drawing |
| ☐ Mislabeled | ☐ Finish |
| ☐ Fit/Function | ☐ Misread |
| ☐ Misaligned/off center | ☐ Turning Sequence |

QTY -337	QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
X							D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	X						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
		X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
			X				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
				X			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
					X		D412-702-349	Dart 1-Man 3-Point Forward Facing Shoulder Harness Kit
						X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
	1	1		1	1		D412-702-059	GROMMET KIT
	2	1		1			D412-702-301	HARNESS ASSEMBLY
	2	1		1			D412-702-303	HARNESS ASSEMBLY
	1	1			1		D412-702-305	HARNESS ASSEMBLY
	1	1				1	D412-702-307	HARNESS ASSEMBLY
	1	1					D412-702-309	HARNESS ASSEMBLY
1	1		1				D412-702-311	HARNESS ASSEMBLY
1	1		1				D412-702-313	HARNESS ASSEMBLY
	1			1			D412-702-315	HARNESS ASSEMBLY
	1			1			D412-702-317	HARNESS ASSEMBLY
1							D412-702-319	HARNESS ASSEMBLY
1	1		1				D412-702-321	HARNESS ASSEMBLY
1	1		1				D412-702-323	HARNESS ASSEMBLY
	2	2				1	D3542-1	BRACKET
	7	3		4	1		D3571-1	GUIDE
	2	2				1	D3571-3	GUIDE
	2		2				D3572-041	GUIDE ASSEMBLY
	12	6		6	2		D3578-041	DOUBLER
	2	2				1	D3610-041	BRACKET
	2	2				1	D3618-1	CAP
				2			D3677-1	SPACER
	9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP
1							D3920-041	SEATBELT GUIDE ASSEMBLY
2							D3920-5	SEATBELT GUIDE
	4	4				2	AN4-10A	BOLT
1	2		2				AN4-16A	BOLT
1							AN4-21A	BOLT
7	4		4				AN4-25A	BOLT
	4		4				AN4-27A	BOLT
	2	2				1	AN4-44A	BOLT
18	26	6	20			3	AN960JD416	WASHER (OR NAS1149D0463J)
	4	4				2	AN960JD416L	WASHER (OR NAS1149D0416J)
	24	12		12	4		CR3212-4-4	RIVET
9	12	6	6			3	MS21042L4	NUT (OR MS21042-4)
				6			MS21069L3	ANCHOR NUT
	2	2				1	MS24693S274	SCREW
				2			MS24694S282	SCREW
	3	3			1		MS24694S56	SCREW
	10	2		8			MS24694S58	SCREW
	1	1			1		MS24694S60	SCREW